

BCN

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With BHS Corrugator:

Niagara Sheets Earns Platinum For Performance



Niagara Sheets' first shift corrugator crew with Skip Polowy, VP of Operations, and John Bolender, President, at right.

Niagara Sheets, a North Tonawanda, New York based sheet feeder, was awarded a Platinum Performer Award by BHS for a record performance by its first shift on February 9.

During the eight-hour shift, 433,664 lineal feet were produced, for an average speed of 903 lineal feet a minute and, with no downtime and 162 slitter changes, 2.3 MLF per slitter set up, 54,207 lineal feet per hour (451.8 MSF/hour). One thousand and forty seven units were banded and strapped.

On April 8, not to be outdone, Niagara Sheets' second shift handled 20 more slitter changes than the first shift, and ran over

401,700 lineal feet in eight hours, averaging 445.9 MSF/hour and 50.217 MLF/hour with 182 slitter set ups.

The second shift mark was set after Niagara Sheets installed an auxiliary scoring station to its slitter scorer to reduce waste and increase productivity.

Of his teams' performance, Niagara Sheets' Vice President of Operations, Skip Polowy, said, "We provide our crews with the best tools and training. When coupled with our team-sharing incentive program to keep our employees constantly motivated, we are able to achieve outstanding results."